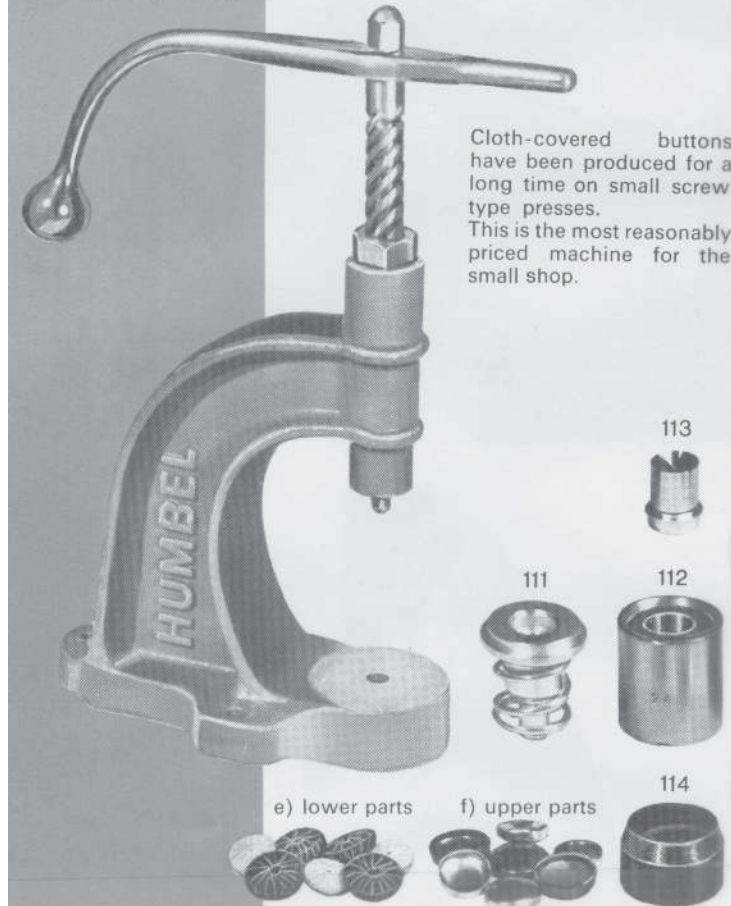


Screw-type press Nr.11

Hourly output 100-200 buttons

Weight about 4 kgs.

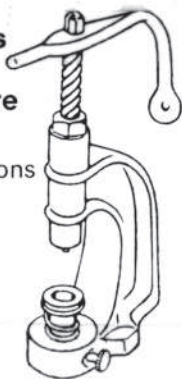


Cloth-covered buttons have been produced for a long time on small screw-type presses. This is the most reasonably priced machine for the small shop.

HUMBEL

- puristimet
- työkalut
- aihiot

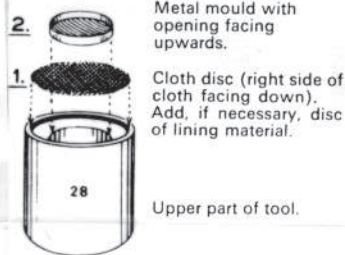
Instructions for the manufacture of cloth-covered buttons with Screw-Type Press Nr. 11



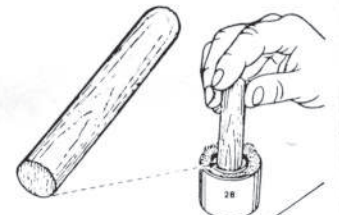
1 Place thread-back into lower part of tool. Hollow side (edges) facing upwards (check with finger tip).



2 Place into upper part of tool (screws against table)



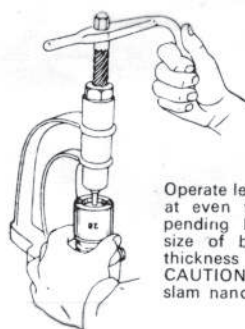
3 Push metal mould and cloth disc



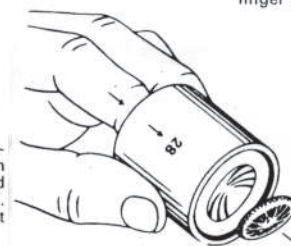
all the way down with aid of wooden plug.



4 Reverse upper part and place on lower part already in the press. - If mould and cloth falls out during this process, the button must be lined.



5 Operate lever at even force (depending both upon size of button and thickness of cloth). CAUTION: Do not slam handle



6 Lift-off upper part, reverse it and push-out button from rear with finger tip.

LOWER BUTTON PARTS :

- Thread-backs for tight sewing. The button that never hangs down
- Lower part of plastic suitable for machine sewing.
- Wire-eye especially suitable for the upholstery trade.
- Lower part with nail for upholstery frames.
- Lower part with pin for badge-buttons.
- Lower part with horse shoe clip for button holes.